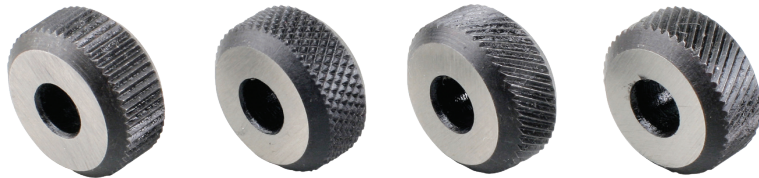


Knurls

K58	K01
K34	K20

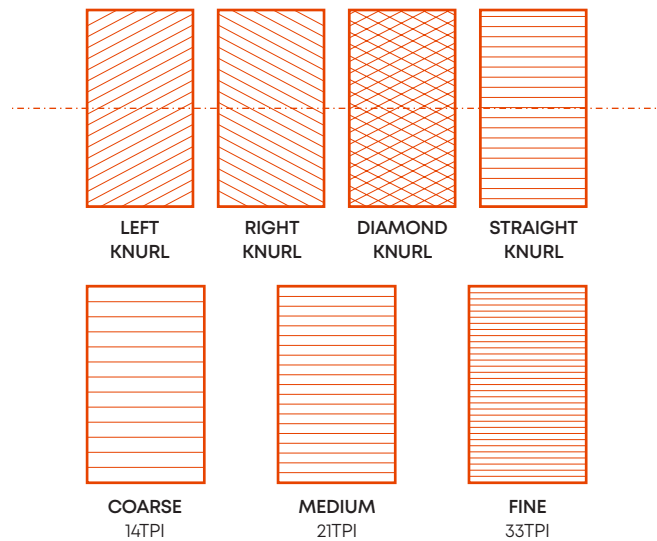
Manufactured from High Speed Steel, fully hardened to over 60 HRC knurls have perfectly formed short teeth. The faces are chamfered on both sides to produce burr-free work of uniform precision



Left hand knurling is produced by right hand knurls and right hand knurling is produced by left hand knurls. Diamond knurling is produced by using right and left hand knurls in pairs

ORDERING INFORMATION

KNURL SIZE	CAT. & ORDERING NR.	5/8"	3/4"	1"	20MM
COARSE PITCH KNURLS 14 TPI	COARSE LEFT				
	Cat. Nr.	K58/CL	K34/CL	K01/CL	K20/CL
	Ordering Nr.	12850	12950	13050	13150
	COARSE RIGHT				
	Cat. Nr.	K58/CR	K34/CR	K01/CR	K20/CR
	Ordering Nr.	12851	12951	13051	13151
	COARSE STRAIGHT				
	Cat. Nr.	K58/CS	K34/CS	K01/CS	K20/CS
	Ordering Nr.	12852	12952	13052	13152
	COARSE DIAMOND				
	Cat. Nr.	K58/CD	K34/CD	K01/CD	K20/CD
	Ordering Nr.	12853	12953	13053	13153
MEDIUM PITCH KNURLS 21 TPI	MEDIUM LEFT				
	Cat. Nr.	K58/ML	K34/ML	K01/ML	K20/ML
	Ordering Nr.	12800	12900	13000	13100
	MEDIUM RIGHT				
	Cat. Nr.	K58/MR	K34/MR	K01/MR	K20/MR
	Ordering Nr.	12801	12901	13001	13101
	MEDIUM STRAIGHT				
	Cat. Nr.	K58/MS	K34/MS	K01/MS	K20/MS
	Ordering Nr.	12802	12902	13002	13102
	MEDIUM DIAMOND				
	Cat. Nr.	K58/MD	K34/MD	K01/MD	K20/MD
	Ordering Nr.	12803	12903	13003	13103
FINE PITCH KNURLS 33 TPI	FINE LEFT				
	Cat. Nr.	K58/FL	K34/FL	K01/FL	K20/FL
	Ordering Nr.	12830	12930	13030	13130
	FINE RIGHT				
	Cat. Nr.	K58/FR	K34/FR	K01/FR	K20/FR
	Ordering Nr.	12831	12931	13031	13131
	FINE STRAIGHT				
	Cat. Nr.	K58/FS	K34/FS	K01/FS	K20/FS
	Ordering Nr.	12832	12932	13032	13132
	FINE DIAMOND				
	Cat. Nr.	K58/FD	K34/FD	K01/FD	K20/FD
	Ordering Nr.	12833	12933	13033	13133



DIMENSION TABLE

KNURL SIZE	5/8"	3/4"	1"	20 mm
PITCH (TPI)	14, 21, 33	14, 21, 33	14, 21, 33	0.6, 1, 1.5 mm
DIAMETER	5/8"	3/4"	1"	20 mm
FACE WIDTH	3/16"	1/4"	11/32"	7 mm
HOLE DIAMETER	7/32"	1/4"	5/16"	6 mm
THICKNESS	5/16"	3/8"	3/8"	8 mm